



Note : Dimension Tolerance ± 2 mm.

Surface Finish					
Ra Value μm	0.012 / 0.005	0.05 / 0.1	0.2 / 0.4	0.8 / 1.6	3.2 / 6.3 / 12.5 / 25 / 50 / 100
	120 to 315: ± 0.5	315 to 1000: ± 0.8	1000 to 2000: ± 1.2		
	0 to 6 : ± 0.1	6 to 30 : ± 0.2	30 to 120 : ± 0.3		

General Tolerances where not specified

Date	Revision	Description	Initials
		Assembly Sirius 620x620 R-55	
Description			Dwg.no.
			FB.010.20075
Material:		Heat Treatment:	Weight: gms/Unit
Scale: N.T.S	Proj.:	Date: 20/08/09	
Drawn: R.Shankar	Checked:	Size: A3L	Dim. in: mm
Product group: Craftsman Marine	Sheet: 1	of: 1	



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MARINE

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