



Surface Finish					
Ra Value μm	0.012 / 0.025	0.05 / 0.1	0.2 / 0.4	0.8 / 1.6	3.2 / 6.3 / 12.5 / 25 / 50 / 100
	120 to 315:±0.5	315 to 1000:±0.8	1000 to 2000:±1.2		
	0 to 6 :±0.1	6 to 30 :±0.2	30 to 120 :±0.3		

General Tolerances where not specified

Note : Dimension Toleracne $\pm 2\text{mm}$

Date	Revision	Description	Initials
		Description Assembly Sirius700x700 R-55	Dwg.no. FB.010.20085
Material:		Heat Treatment:	Weight: gms/Unit
Scale: N.T.S	Proj.:	Date: 21/08/09	
Drawn: R.Shankar	Checked:	Size: A3L	Dim. in: mm
Product group: Craftsman Marine	Sheet: 1	of: 1	



Craftsman
MARINE

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