



Surface Finish	▽▽▽▽	▽▽▽	▽▽	▽	~
Ra Value μm	0.012 / 0.025 / 0.05 / 0.1 / 0.2	0.4 / 0.8	1.6 / 3.2 / 6.3	12.5 / 25	50 / 100
120 to 315:±0.5	315 to 1000:±0.8	1000 to 2000:±1.2			
0 to 6 :±0.1	6 to 30 :±0.2	30 to 120 :±0.3			
General Tolerances where not specified					

Date	Revision	Description	Initials
		<b>Main Frame Assembly 222x126</b>	
Description			Dwg.no. FA.010.20010.01
Material:		Heat Treatment:	<b>Weight:</b> gms/Unit
Scale: N.T.S	Proj.:	Date: 04-08-09	
Drawn:Shankar.R	Checked:Chandru.D	Size: <b>A3L</b>	Dim. in: mm
Product group: CRAFTSMAN MARINE		Sheet: <b>1</b>	of: <b>1</b>



**Craftsman**  
MARINE