



Surface Finish	▽▽▽▽	▽▽▽	▽▽	▽	~
Ra Value $\mu\text{m}$	0.012 / 0.025 / 0.05 / 0.1 / 0.2	0.4 / 0.8	1.6 / 3.2 / 6.3 / 12.5 / 25	50 / 100	
120 to 315:±0.5	315 to 1000:±0.8	1000 to 2000:±1.2			
0 to 6 :±0.1	6 to 30 :±0.2	30 to 120 :±0.3			

General Tolerances where not specified

Date	Revision	Description	Initials
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Description	Main Frame Assembly 279x142	Dwg.no.	FA.020.20080.01
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Material:	Heat Treatment:	Weight:	gms/Unit
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Scale:	N.T.S	Proj.:	⊕ ⊞	Date:	12-08-09
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Drawn:	Shankar.R	Checked:	Chandru.D	Size:	A3L	Dim. in:	mm
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Product group:	CRAFTSMAN MARINE	Sheet:	1	of:	1
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**Craftsman**  
MARINE

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